

# Safety Data Sheet

## 80% Helium\_20% Oxygen

**Global Gases Group**  
Global Gases HO  
Global Gases Group FZE  
Plot No.: MO0644  
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Jebel Ali, Dubai,  
United Arab Emirates

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## Section 1: Product and Company Identification

### Global Gases Group

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Product Code: 80% Helium\_20% Oxygen  
Part Number: HOX80

### Synonyms:

**Recommended Use:**

**Usage Restrictions:**

## Section 2: Hazards Identification



### Warning

### Hazard Classification:

Gases Under Pressure

### Hazard Statements:

Contains gas under pressure; may explode if heated

### Precautionary Statements

### Storage:

Protect from sunlight.  
Store in well-ventilated place.

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## Section 3: Composition/Information on Ingredients

	CAS #	Concentration
Oxygen	7782-44-7	20
Helium	7440-59-7	80

	Chemical Substance	Chemical Family	Trade Names
Oxygen	OXYGEN, COMPRESSED GAS	Inorganic gases	OXYGEN; DIOXYGEN; MOLECULAR OXYGEN; OXYGEN MOLECULE; PURE OXYGEN; UN 1072; O2
Helium	HELIUM	Inorganic gases	HELIUM GAS; HELIUM COMPRESSED; HELIUM-4; ATOMIC HELIUM; UN 1046; He

## Section 4: First Aid Measures

	Skin Contact	Eye Contact	Ingestion	Inhalation	Note to Physicians
Oxygen	None expected	None expected	Not likely route of exposure	If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. Get immediate medical attention.	None
Helium	Wash exposed skin with soap and water.	Flush eyes with plenty of water.	If a large amount is swallowed, get medical attention.	If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. If breathing is difficult, oxygen should be administered by qualified personnel. Get immediate medical attention.	For inhalation, consider oxygen.

## Section 5: Fire Fighting Measures

	Suitable Extinguishing Media	Products of Combustion	Protection of Firefighters
Oxygen	Non-flammable. Use extinguishing agent appropriate for the material which is burning. Use water in large quantities for fires involving oxygen.	Oxides of burning material	<ul style="list-style-type: none"> <li>▪ Respiratory protection may be needed for frequent or heavy exposure.</li> <li>▪ None</li> </ul>
Helium	Non-flammable. Use suitable extinguishing media for surrounding fire.	Non-flammable	<ul style="list-style-type: none"> <li>▪ Non-flammable</li> <li>▪ Non-flammable</li> </ul>

## Section 6: Accidental Release Measures

	Personal Precautions	Environmental Precautions	Methods for Containment
Oxygen	Keep unnecessary people away, isolate hazard area and deny entry. Ventilate closed spaces before entering.	Avoid contact with combustible materials.	Stop leak if possible without personal risk.
Helium	Keep unnecessary people away, isolate hazard area and deny entry. Stay upwind and keep out of low areas.	Avoid soil, waterways, drains and sewers	Stop leak if possible without personal risk.

	Methods for Cleanup	Other Information
Oxygen	Stop leak and ventilate	None
Helium	Stop leak, evacuate area. Contact emergency personnel.	None

## Section 7: Handling and Storage

	Handling	Storage
Oxygen	Store and handle in accordance with all current regulations and standards. Subject to storage regulations: U.S. OSHA 29 CFR 1910.101.	Keep separated from incompatible substances.
Helium	Store and handle in accordance with all current regulations and standards. Subject to storage regulations: U.S. OSHA 29 CFR 1910.101.	Keep separated from incompatible substances.

## Section 8: Exposure Controls/Personal Protection

	Exposure Guidelines
Oxygen	OXYGEN, COMPRESSED GAS: No occupational exposure limits established.
Helium	HELIUM: ACGIH (simple asphyxiant)

### Engineering Controls

Handle only in fully enclosed systems.

	Eye Protection	Skin Protection	Respiratory Protection
Oxygen	Eye protection not required, but recommended.	Protective clothing is not required.	Respiratory protection may be needed for frequent or heavy exposure.
Helium	Eye protection not required, but recommended.	Protective clothing is not required.	Non-flammable

### General Hygiene considerations

- Avoid breathing vapor or mist
- Avoid contact with eyes and skin
- Wash thoroughly after handling and before eating or drinking

## Section 9: Physical and Chemical Properties

	Physical State	Appearance	Color	Change in Appearance	Physical Form	Odor	Taste
Oxygen	Gas	Clear	Colorless	N/A	Gas	Odorless	Tasteless
Helium	Gas	Colorless	Colorless	N/A	Gas	Odorless	Tasteless

	Flash Point	Flammability	Partition Coefficient	Autoignition Temperature	Upper Explosive Limits	Lower Explosive Limits
Oxygen	Not flammable	Not available	Not available	Nonflammable	Nonflammable	Nonflammable
Helium	Not flammable	Not available	Not available	Nonflammable	Nonflammable	Nonflammable

	Boiling Point	Freezing Point	Vapor Pressure	Vapor Density	Specific Gravity	Water Solubility	pH	Odor Threshold	Evaporation Rate	Viscosity
Oxygen	-297 F (-183 C)	-360 F (-218 C)	760 mmHg @ -183 C	1.1 (Air=1)	Not applicable	3.2% @ 25 C	Not applicable	Not available	Not applicable	0.02075 cP @ 25 C
Helium	-452 F (-269 C)	-458 F (-272 C) at 26 atm	1719 mmHg at -268 C	0.138 (Air=1)	Not applicable	0.94% at 0 C	Not applicable	Not available	Not applicable	0.02012 cP at 26.8 C

	Molecular Weight	Molecular Formula	Density	Weight per Gallon	Volatility by Volume	Volatility	Solvent Solubility
Oxygen	31.9988	O <sub>2</sub>	1.309 g/L @ 25 C	Not available	Not applicable	Not applicable	Soluble: Alcohol
Helium	4.0026	He	0.1785 g/L at 0 C	Not available	100%	Not applicable	Insoluble: Not available

## Section 10: Stability and Reactivity

	Stability	Conditions to Avoid	Incompatible Materials
Oxygen	Stable at normal temperatures and pressure.	Stable at normal temperatures and pressure.	Combustible materials, halo carbons, metals, bases, reducing agents, amines, metal salts, oxidizing materials, alkaline earth and alkali metals
Helium	Stable at normal temperatures and pressure.	Stable at normal temperatures and pressure.	No data available.

	Hazardous Decomposition Products	Possibility of Hazardous Reactions
Oxygen	Miscellaneous decomposition products	Will not polymerize.
Helium	Miscellaneous decomposition products	Will not polymerize.

## Section 11: Toxicology Information

### Acute Effects

	Oral LD50	Dermal LD50	Inhalation
Oxygen	Not established	Not established	Irritation, changes in body temperature, nausea, difficulty breathing, irregular heartbeat, dizziness, disorientation, hallucinations, mood swings, pain in extremities, tremors, lung congestion, convulsions
Helium	Not available	Not available	Nausea, vomiting, difficulty breathing, irregular heartbeat, headache, fatigue, dizziness, disorientation, emotional disturbances, tingling sensation, loss of coordination, suffocation, convulsions, unconsciousness, coma

	Eye Irritation	Skin Irritation	Sensitization
Oxygen	No information on significant adverse effects	No information on significant adverse effects	No significant target effects reported.
Helium	Liquid: frostbite, blurred vision	Liquid: frostbite	Difficulty breathing

### Chronic Effects

	Carcinogenicity	Mutagenicity	Reproductive Effects	Developmental Effects
Oxygen	Not known.	Available.	Available.	No data
Helium	Not available	Not available	Not available	No data

## Section 12: Ecological Information

### Fate and Transport

	Eco toxicity	Persistence / Degradability	Bioaccumulation / Accumulation	Mobility in Environment
Oxygen	Fish toxicity: Not available Invertebrate toxicity: Not available Algal toxicity: Not available Phyto toxicity: Not available Other toxicity: Not available	Not available	Low bioaccumulation	Not available
Helium	Fish toxicity: Not available Invertebrate toxicity: Not available Algal toxicity: Not available Phyto toxicity: Not available Other toxicity: Not available	Not available	Not available	Not available

## Section 13: Disposal Considerations

Oxygen	Dispose in accordance with all applicable regulations. Subject to disposal regulations: U.S. EPA 40 CFR 262. Hazardous Waste Number(s): D001.
Helium	Dispose in accordance with all applicable regulations.

## Section 14: Transportation Information

### U.S. DOT 49 CFR 172.101

#### DOT Information For This Mixture

Shipping Name	Compressed gas, n.o.s. (Helium, Oxygen)
UN Number	UN1956
Hazard Class	2.2
Hazard Information	Non-Flammable Gas

#### Individual Component Information

	Proper Shipping Name	ID Number	Hazard Class or Division	Packing Group	Labeling Requirements	Passenger Aircraft or Railcar Quantity Limitations	Cargo Aircraft Only Quantity Limitations	Additional Shipping Description
Oxygen	Oxygen, compressed	UN1072	2.2	Not available	2.2; 5.1	75 kg or L	150 kg	N/A
Helium	Helium, compressed	UN1046	2.2	Not applicable	2.2	75 kg or L	150 kg	N/A

#### Canadian Transportation of Dangerous Goods

	Shipping Name	UN Number	Class	Packing Group / Risk Group
Oxygen	Oxygen, compressed	UN1072	2.2; 5.1	Not applicable
Helium	Helium, compressed	UN1046	2.2	Not applicable

## Section 15: Regulatory Information

#### U.S. Regulations

	CERCLA Sections	SARA 355.30	SARA 355.40
Oxygen	Not regulated.	Not regulated.	Not regulated.
Helium	Not regulated.	Not regulated.	Not regulated.

#### SARA 370.21

	Acute	Chronic	Fire	Reactive	Sudden Release
Oxygen	No	No	Yes	No	Yes
Helium	Yes	No	No	No	Yes

#### SARA 372.65

Oxygen	Not regulated.
Helium	Not regulated.

#### OSHA Process Safety

Oxygen	Not regulated.
Helium	Not regulated.

#### State Regulations

	CA Proposition 65
Oxygen	Not regulated.
Helium	Not regulated.

#### Canadian Regulations

	WHMIS Classification
Oxygen	A,C
Helium	A

### National Inventory Status

	US Inventory (TSCA)	TSCA 12b Export Notification	Canada Inventory (DSL/NDSL)
Oxygen	Listed on inventory.	Not listed.	Not determined.
Helium	Listed on inventory.	Not listed.	Not determined.

## Section 16: Other Information

	NFPA Rating
Oxygen	HEALTH=0 FIRE=0 REACTIVITY=0 SPECIAL=OX
Helium	HEALTH=0 FIRE=0 REACTIVITY=0 SPECIAL=SA

0 = minimal hazard, 1 = slight hazard, 2 = moderate hazard, 3 = severe hazard, 4 = extreme hazard